

5/15

DART AEROSPACE LTD	Work Order:	22382
Description: Cross Bolt Spacer	Part Number:	D2579
Drawing: D2579 Rev. D	Qty:	500 5/1

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	CH	05.02.08	500
2	CNC-CELL	Machine as per Folio FA245 Material: 6061-T6 (WW-T-700/6) or 5052-H32 (WW-T-700/4) 0.500 Dia x 0.058 Wall Batch M15483 M15197 M16788	ML	05/02/11	500
3	QC	Inspect Level 2	ML	05/02/14	500
4	QC	Inspect Level 8	EC	05.02.14	500
5	STORES	Identify and stock	CD	05/02/14	51
6	EXPEDITING	Inspect Level 21 Close W/O Cost / part: 183 suc 05/02/16 (51)	CH	05.02.16	511

Rev	Date	Change	Revised By	Approved
A	97.03.03	New Issue		
B	98.04.15	Eliminated deburring step	KB	
C	99.04.15	Added deburring step	DM	
D	01.06.04	Removed deburring step, added inspection level 21	EC	
E	02.06.17	Now turned on Cobra	NG RF	CH

RELEASED

02/06/17

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	22382
Description: Cross Bolt Spacer	Part Number:	D2579
Inspection Dwg: D2579	Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <i>JNL</i>	Audited by: <i>EP</i>	Prototype Approval: N/A
Date: 05/02/11	Date: 05/02/11	Date:

Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	KF

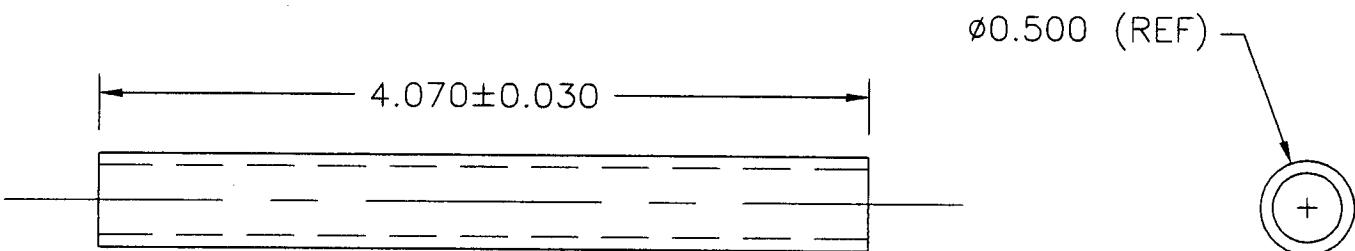
RELEASED

H:\FORMS\Quality Assurance\approved QA\FAI revD

大 04.06.17

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>K.E</i>	DRAWING NO. D2579	REV. D SHEET 1 OF 1
DATE 99.05.19		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	

RELEASED
 (99.05.20 DS)


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 PRACTICE

22382

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)

0.500 DIA x 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 07, 2005
03:58 pm

Work Order No	:	0022382	Department Code:		
Project Name	:	D2579	Burden Flags	:	NNNNNNN
Project For	:	WK515	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D2579	Invoice Number	:	
Description	:	Crossbolt Spacer	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	500	Order Entry No	:	
Amount Done	:	0	OE Value	:	0.00
Start Date	:	02-07-05	Est Margin	:	0.000%
Est Finish Date	:	03-30-05	Actual Margin	:	0.000%
Act Finish Date	:				
Drawings Reqd	:	No			
Ok for Approval	:				
Approval Rec'd	:				\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	0.00
Production Cost	:	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00	0.00
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	0.00
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00
<hr/>					
Burden	:	0.00	0.00	0.00	
<hr/>					
Total Cost	:	0.00	0.00	0.00	
Margin	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/ (Loss)	:	0.00	0.00